

**Preliminary**

TOSHIBA CCD Linear Image Sensor CCD (charge coupled device)

# TCD2916BFG

The TCD2916BFG is a high sensitive and low dark current 10680 elements × 3 line CCD color image sensor with 10680 elements × 1 line CCD B/W image sensor. The sensor is designed for scanner.

The device contains a row of 10680 elements × 4 line photodiodes which provide a 48 lines/mm (1200 dpi) across a A4 size paper. The device is operated by 5.0 V pulse and 12 V power supply.

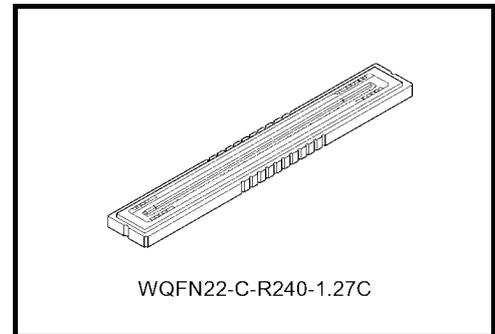
## Features

- Number of Image Sensing Elements: 10680 elements × 3 line for Color  
10680 elements × 1 line for B/W
- Image Sensing Element Size: 2.625 μm by 8.4 μm on 2.625 μm centers for Color  
2.625 μm by 8.4 μm on 2.625 μm centers for B/W
- Photo Sensing Region: High sensitive and low dark current PN photodiode
- Distanced Between Photodiode Array: 31.5 μm (12 lines) R array – G array, G array – B array  
63 μm (24 lines) B array – B/W array
- Clock: 2 phase (5.0 V)
- Power Supply: 12 V Power Supply Voltage
- Internal Circuit: Clamp Circuit
- Package: 22 pin CLCC Package
- Color Filter: Red, Green, Blue

## Maximum Ratings (Note1)

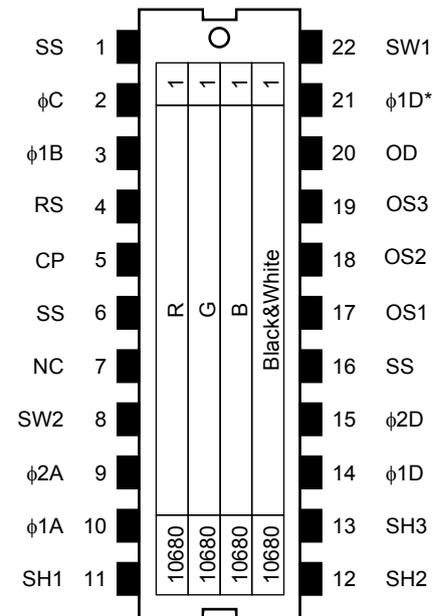
Characteristic	Symbol	Rating	Unit
Clock pulse voltage	$V_{\phi}$	-0.3~8.0	V
Shift pulse voltage	$V_{SH}$		
Reset pulse voltage	$V_{RS}$		
Clamp pulse voltage	$V_{CP}$		
Switch pulse voltage	$V_{SW}$		
Power supply voltage	$V_{OD}$	-0.3~15	V
Operating temperature	$T_{opr}$	0~60	°C
Storage temperature	$T_{stg}$	-25~85	°C

Note 1: All voltage are with respect to SS terminals (ground).

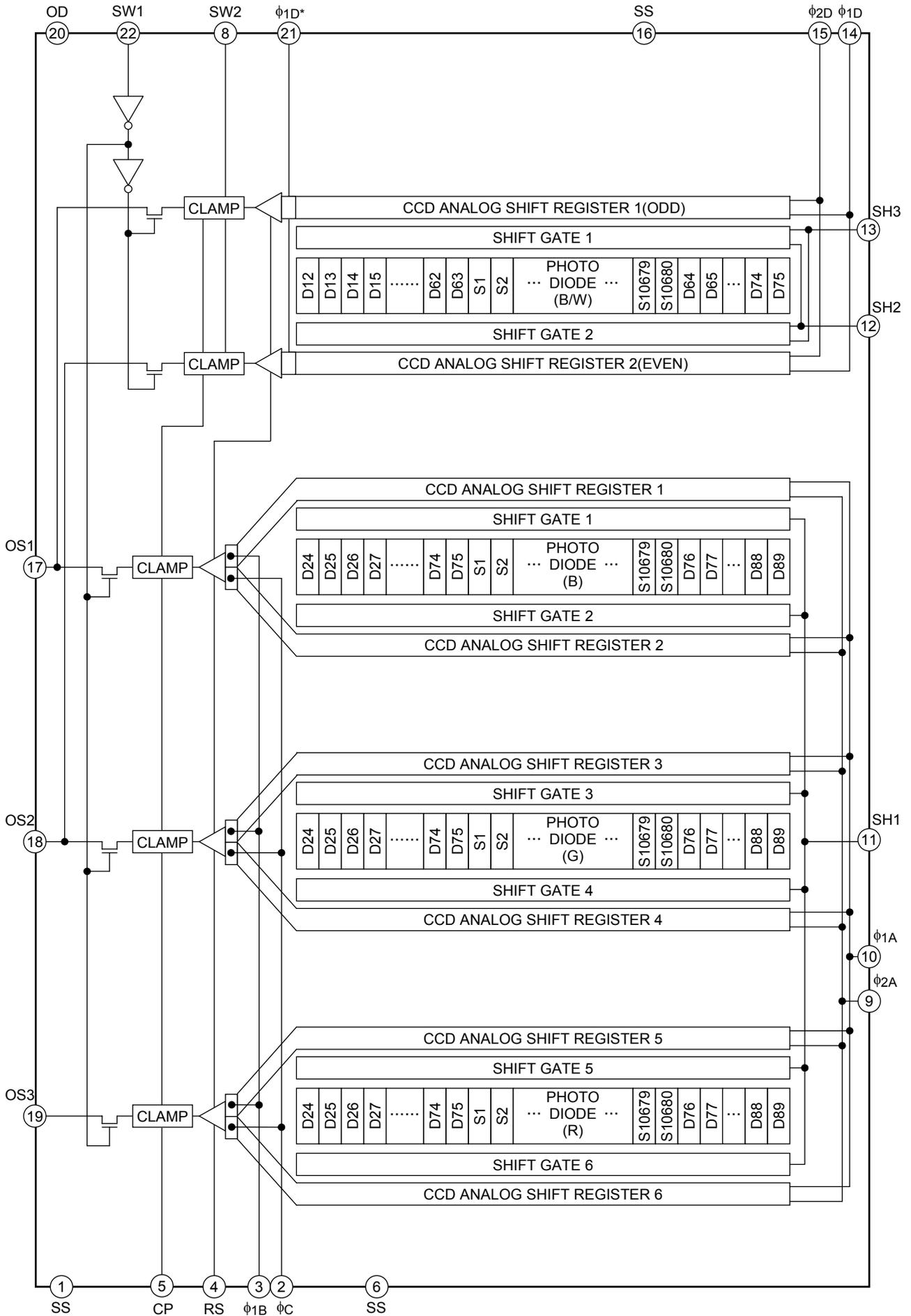


Weight: 2.0g (typ.)

## Pin Connections (top view)



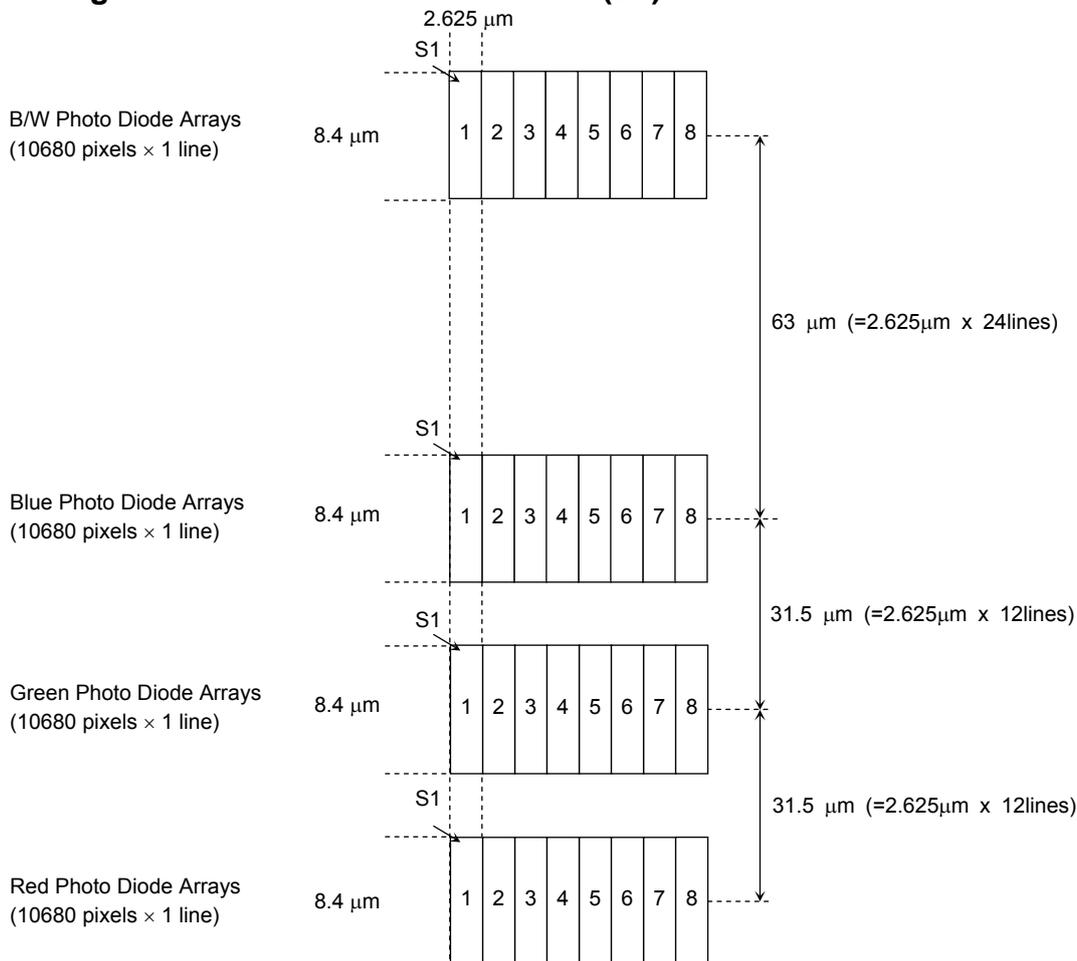
**Block Diagram**



## Pin Names

Pin No.	Symbol	Name	Pin No.	Symbol	Name
1	SS	Ground	22	SW1	Switch Gate 1 for Color or B/W
2	$\phi C$	Last stage transfer Clock C for Color	21	$\phi 1D^*$	Last stage transfer Clock D (phase 1) for B/W
3	$\phi 1B$	Last stage transfer Clock B (phase 1) for Color	20	OD	Power
4	RS	Reset Gate	19	OS3	Signal Output 3 (red)
5	CP	Clamp Gate	18	OS2	Signal Output 2 (green or B/W)
6	SS	Ground	17	OS1	Signal Output 1 (blue or B/W)
7	NC	Non Connection	16	SS	Ground
8	SW2	Switch Gate 2 for Hi/Lo amplifier gain for B/W	15	$\phi 2D$	Clock D (phase 2) for B/W
9	$\phi 2A$	Clock A (phase 2) for Color	14	$\phi 1D$	Clock D (phase 1) for B/W
10	$\phi 1A$	Clock A (phase 1) for Color	13	SH3	Shift Gate 3 for B/W
11	SH1	Shift Gate 1 for Color	12	SH2	Shift Gate 2 for B/W

## Arrangement of The 1st Effective Pixel (S1)



## Optical/Electrical Characteristics (Color 1200dpi Mode)

( $T_a = 25^\circ\text{C}$ ,  $V_{OD} = 12\text{ V}$ ,  $V_\phi = V_{SH} = V_{RS} = V_{CP} = 5.0\text{V}$  (pulse),  $f_\phi = 2.5\text{ MHz}$ ,  
 $f_{RS} = 5\text{ MHz}$ ,  $t_{INT} = 11\text{ ms}$ , light source = a light source + CM500S filter ( $t = 1\text{ mm}$ ),  
 load resistance =  $100\text{ k}\Omega$ )

Characteristics		Symbol	Min	Typ.	Max	Unit	Note
Sensitivity	Red	R (R)	4.6	6.7	8.8	V/lx·s	(Note2)
	Green	R (G)	4.9	7.0	9.1		
	Blue	R (B)	3.0	4.3	5.6		
Photo response non uniformity		PRNU (1)	—	10	20	%	(Note3)
		PRNU (3)	—	3	12	mV	(Note4)
Register imbalance		RI	—	1	—	%	(Note5)
Saturation output voltage		$V_{SAT}$	2.7	3.0	—	V	(Note6)
Saturation exposure		SE	0.29	0.42	—	lx·s	(Note7)
Dark signal voltage		$V_{DRK}$	—	0.2	2.0	mV	(Note8)
Dark signal non uniformity		DSNU	—	2.7	10.0	mV	
DC power dissipation		PD	—	600	780	mW	
Total transfer efficiency		TTE	92	98	—	%	
Output impedance		$Z_O$	—	80	250	$\Omega$	
DC output voltage		$V_{OS}$	5.2	6.6	7.2	V	(Note9)
Reset noise		$V_{RSN}$	—	0.6	—	V	
Random noise		$N_{D\sigma}$	—	1.0	—	mV	(Note10)

## Optical/Electrical Characteristics (B/W 1200dpi, High Gain Mode)

( $T_a = 25^\circ\text{C}$ ,  $V_{OD} = 12\text{ V}$ ,  $V_\phi = V_{SH} = V_{RS} = V_{CP} = 5.0\text{ V}$  (pulse),  $f_\phi = 5\text{ MHz}$ ,  $f_{RS} = 5\text{ MHz}$ ,  $t_{INT} = 11\text{ ms}$ , light source = a light source + CM500S filter ( $t = 1\text{ mm}$ ), load resistance =  $100\text{ k}\Omega$ )

Characteristics	Symbol	Min	Typ.	Max	Unit	Note
Sensitivity	R (B/W)	16.4	20.6	24.8	V/lx·s	(Note2)
Photo response non uniformity	PRNU (1)	—	10	20	%	(Note3)
	PRNU (3)	—	3	12	mV	(Note4)
Saturation output voltage	$V_{SAT}$	2.7	3.0	—	V	(Note6)
Saturation exposure	SE	0.10	0.14	—	lx·s	(Note7)
Dark signal voltage	$V_{DRK}$	—	0.3	2.0	mV	(Note8)
Dark signal non uniformity	DSNU	—	2.7	10.0	mV	
DC power dissipation	PD	—	600	780	mW	
Total transfer efficiency	TTE	92	98	—	%	
Output impedance	$Z_O$	—	80	250	$\Omega$	
DC signal output voltage	$V_{OS}$	5.2	6.1	7.2	V	(Note 9)
Reset noise	$V_{RSN}$	—	0.6	—	V	
Random noise	$N_{D\sigma}$	—	1.0	—	mV	(Note10)

## Optical/Electrical Characteristics (B/W 1200dpi, Low Gain Mode)

( $T_a = 25^\circ\text{C}$ ,  $V_{OD} = 12\text{ V}$ ,  $V_\phi = V_{SH} = V_{RS} = V_{CP} = 5.0\text{ V}$  (pulse),  $f_\phi = 5\text{ MHz}$ ,  $f_{RS} = 5\text{ MHz}$ ,  $t_{INT} = 11\text{ ms}$ , light source = a light source + CM500S filter ( $t = 1\text{ mm}$ ), load resistance =  $100\text{ k}\Omega$ )

Characteristics	Symbol	Min	Typ.	Max	Unit	Note
Sensitivity	R (B/W)	9.9	12.4	14.9	V/lx·s	(Note2)
Photo response non uniformity	PRNU (1)	—	10	20	%	(Note3)
	PRNU (3)	—	3	12	mV	(Note4)
Saturation output voltage	$V_{SAT}$	2.7	3.0	—	V	(Note6)
Saturation exposure	SE	0.18	0.24	—	lx·s	(Note7)
Dark signal voltage	$V_{DRK}$	—	0.2	2.0	mV	(Note8)
Dark signal non uniformity	DSNU	—	1.5	10.0	mV	
DC power dissipation	PD	—	600	780	mW	
Total transfer efficiency	TTE	92	98	—	%	
Output impedance	$Z_O$	—	80	250	$\Omega$	
DC signal output voltage	$V_{OS}$	5.2	6.2	7.2	V	(Note 9)
Reset noise	$V_{RSN}$	—	0.5	—	V	
Random noise	$N_{D\sigma}$	—	0.7	—	mV	(Note10)

Note 2: Sensitivity is defined for each color of signal outputs average when the photosensitive surface is applied with the light of uniform illumination and uniform color temperature.

Note 3: PRNU (1) is defined for each color on a single chip by the expressions below when the photosensitive surface is applied with the light of uniform illumination and uniform color temperature.

$$PRNU (1) = \frac{\Delta X}{\bar{X}} \times 100(\%)$$

Where  $\bar{X}$  is average of total signal output and  $\Delta X$  is the maximum deviation from  $\bar{X}$ . The amount of incident light is shown below.

$$\text{Red} = 1/2 \cdot SE$$

$$\text{Green} = 1/2 \cdot SE$$

$$\text{Blue} = 1/4 \cdot SE$$

Note 4: PRNU (3) is defined as maximum voltage with next pixel, where measured approximately 50mV of signal output.

Note 5: Register imbalance is defined as follows.

$$RI = \frac{\sum_{n=1}^{10679} |X_n - X_{(n+1)}|}{10679 \times \bar{X}} \times 100(\%)$$

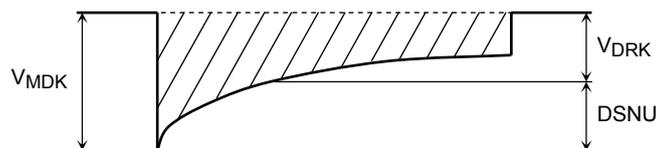
Note 6:  $V_{SAT}$  is defined as minimum saturation output of all effective pixels.

Note 7: Definition of SE

$$SE_{(B/W)} = \frac{V_{SAT}}{R_{(B/W)}} (lx \cdot s) \quad SE_{(Color)} = \frac{V_{SAT}}{R_{(G)}} (lx \cdot s)$$

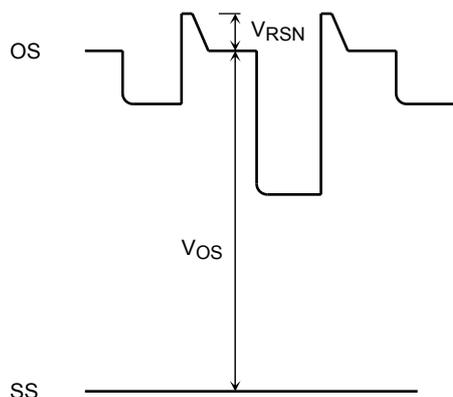
Note 8:  $V_{DRK}$  is defined as average dark signal voltage of all effective pixels.

DSNU is defined as different voltage between  $V_{DRK}$  and  $V_{MDK}$  when  $V_{MDK}$  is maximum dark signal voltage.

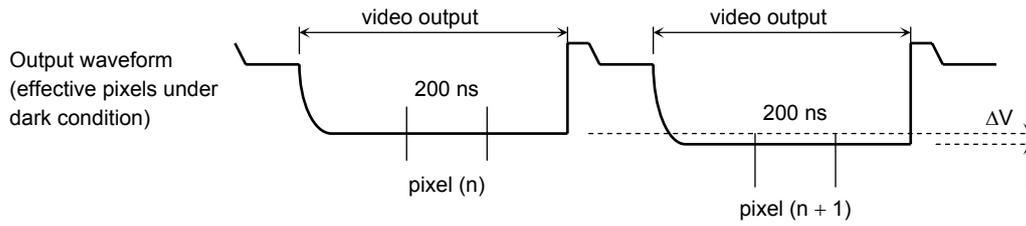


Note 9: DC signal output voltage is defined as follows.

Reset Noise Voltage is defined as follows.



Note 10: Random noise is defined as the standard deviation (sigma) of the output level difference between two adjacent effective pixels under no illumination (i.e. dark conditions) calculated by the following procedure.



- (1) Two adjacent pixels (pixel n and n + 1) after reference level clamp in one reading are fixed as measurement points.
- (2) Each of the output level at video output periods averaged over 200 ns period to get V (n) and V (n + 1).
- (3) V (n + 1) is subtracted from V (n) to get ΔV.  

$$\Delta V = V(n) - V(n + 1)$$
- (4) The standard deviation of ΔV is calculated after procedure (2) and (3) are repeated 30 times (30 readings).

$$\overline{\Delta V} = \frac{1}{30} \sum_{i=1}^{30} |\Delta V_i| \quad \sigma = \sqrt{\frac{1}{30} \sum_{i=1}^{30} (|\Delta V_i| - \overline{\Delta V})^2}$$

- (5) Procedure (2), (3) and (4) are repeated 10 times to get sigma value.
- (6) 10 sigma values are averaged.

$$\overline{\sigma} = \frac{1}{10} \sum_{j=1}^{10} \sigma_j$$

- (7)  $\overline{\sigma}$  value calculated using the above procedure is observed  $\sqrt{2}$  times larger than that measured relative to the ground level. So we specify random noise as follows.

$$N_{D\sigma} = \frac{1}{\sqrt{2}} \overline{\sigma}$$

## Operating Condition

Characteristics		Symbol	Min	Typ.	Max	Unit
Clock pulse voltage	"H" Level	$V_{\phi A}, V_{\phi D}$	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Final Stage Clock voltage	"H" Level	$V_{\phi 1B}, V_{\phi C}, V_{\phi 1D^*}$	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Shift pulse voltage	"H" Level	$V_{SH}$	2.7	3.3	5.5	V
	"L" Level		0	0	0.8	
Reset pulse voltage	"H" Level	$V_{RS}$	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Clamp pulse voltage	"H" Level	$V_{CP}$	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Switch pulse voltage	"H" Level	$V_{SW}$	2.7	3.3	5.5	V
	"L" Level		0	0	0.8	
Power supply voltage		$V_{OD}$	11.4	12.0	12.6	V

## Clock Characteristics (Ta = 25°C)

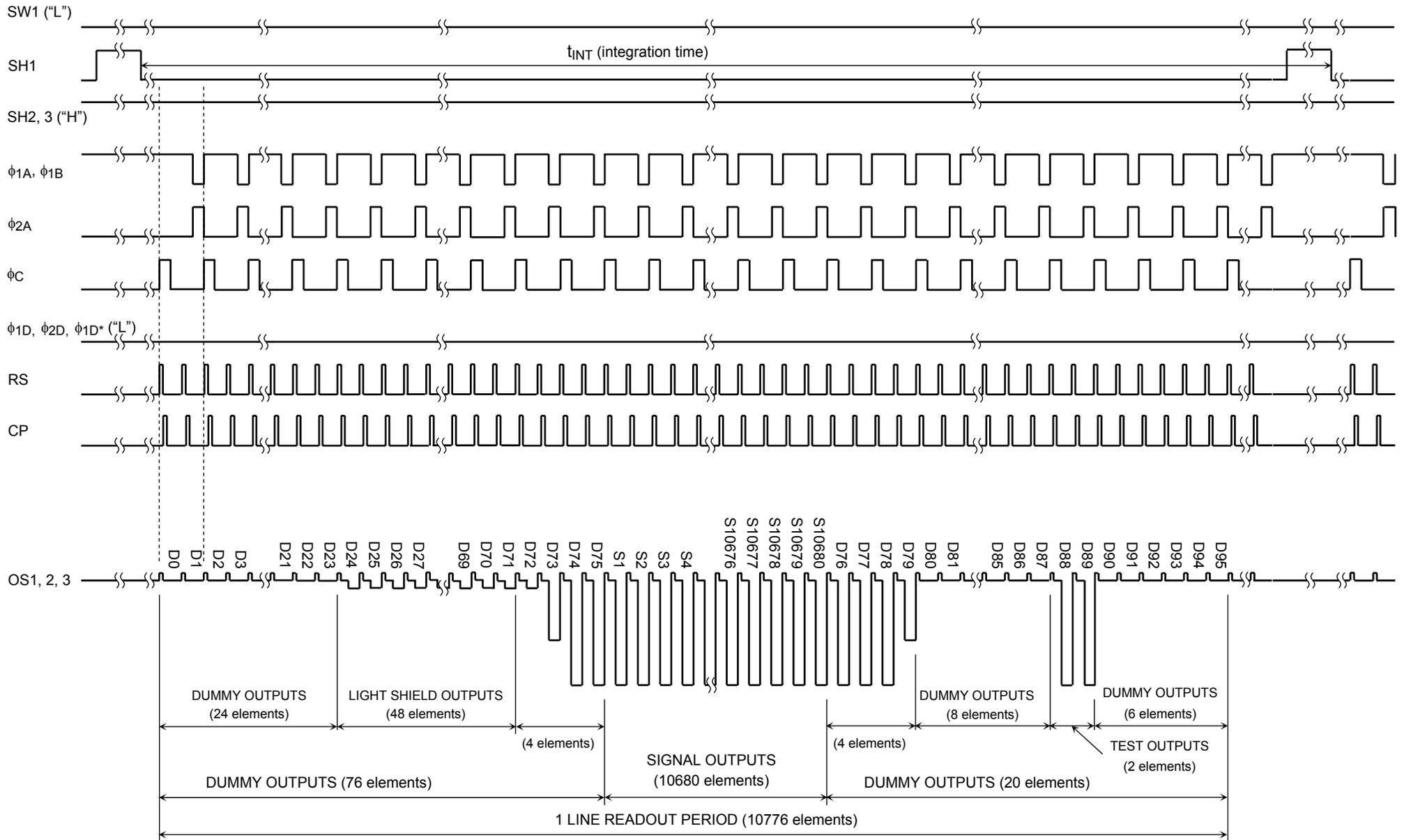
Characteristics	Symbol	Min	Typ.	Max	Unit
Clock pulse frequency	$f_{\phi}$	0.2	5.0	25.0	MHz
Reset pulse frequency	$f_{RS}$	0.4	5.0	25.0	MHz
Clamp pulse frequency	$f_{CP}$	0.4	5.0	25.0	MHz
Clock (1A) capacitance for Color (Note 11)	$C_{\phi 1A}$	—	265	—	pF
Clock (2A) capacitance for Color (Note 11)	$C_{\phi 2A}$	—	270	—	pF
Final Stage Clock capacitance (Note 11)	$C_{\phi 1B}, C_{\phi C}, C_{\phi 1D^*}$	—	6	—	pF
Clock (1D) capacitance for B/W (Note 11)	$C_{\phi 1D}$	—	161	—	pF
Clock (2D) capacitance for B/W (Note 11)	$C_{\phi 2D}$	—	183	—	pF
Shift gate capacitance	$C_{SH}$	—	15	—	pF
Reset gate capacitance	$C_{RS}$	—	17	—	pF
Clamp gate capacitance	$C_{CP}$	—	11	—	pF
Switch gate capacitance	$C_{SW}$	—	16	—	pF

Note 11:  $V_{OD} = 12 V$

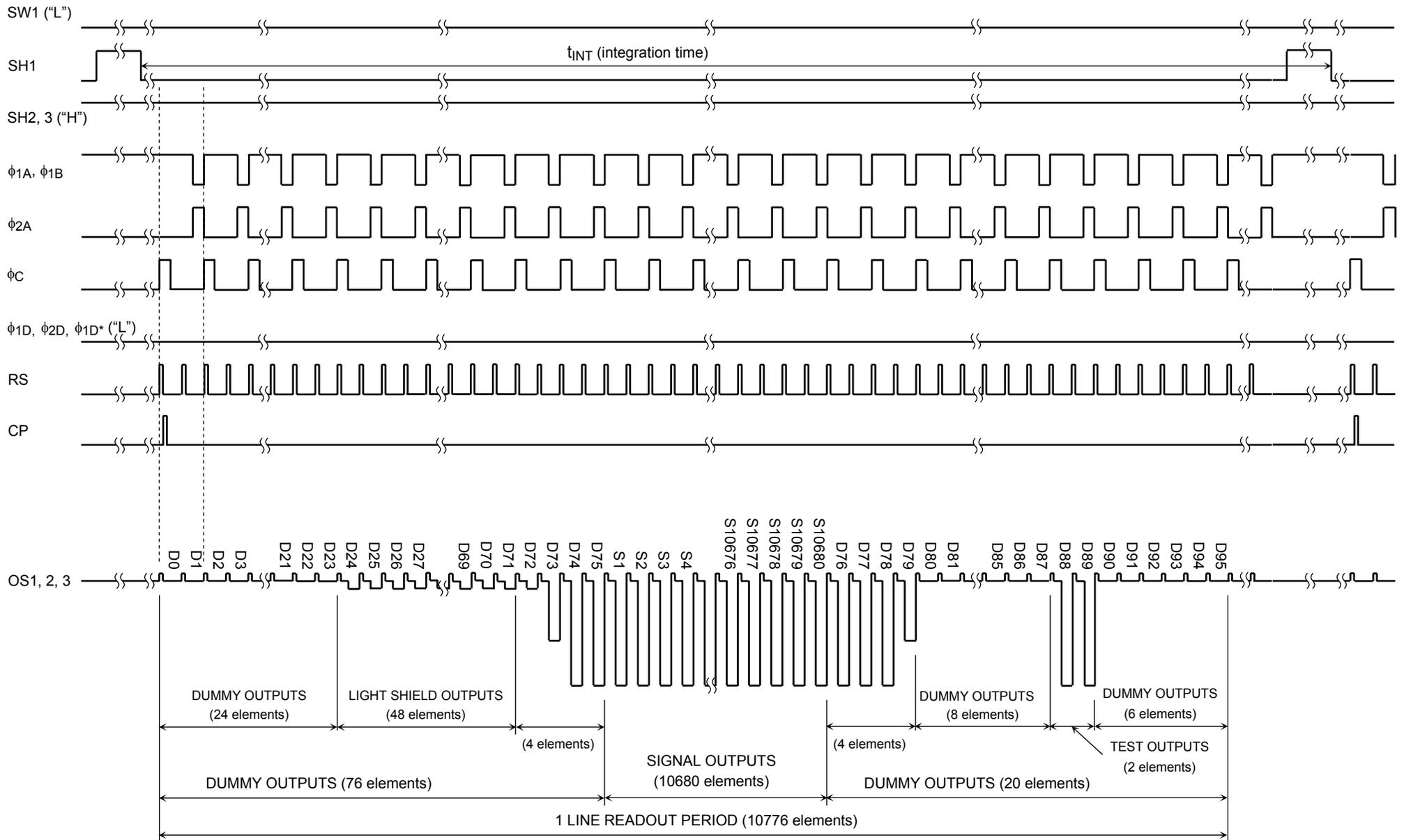
## Clocking Mode

Mode			SW1	SW2	SH1	SH2	SH3	$\phi 1A, \phi 2A$	$\phi 1B$	$\phi C$	$\phi 1D, \phi 2D$	$\phi 1D^*$	RS	CP
Bit Clamp / Line Clamp	Color	1200DPI	"L"	"H"	Pulse	"H"		Pulse	$\phi 1A$	Pulse	"L"		Pulse	Pulse
		600DPI							$\phi 1A$					
	B/W	High gain	1200DPI	"H"	"H"	"H"	Pulse	Pulse	"L"		Pulse	Pulse	Pulse	
			600DPI									Pulse	Pulse	
	B/W	Low gain	1200DPI	"H"	"L"	"H"	Pulse	Pulse	"L"		Pulse	Pulse	Pulse	
			600DPI									Pulse	Pulse	

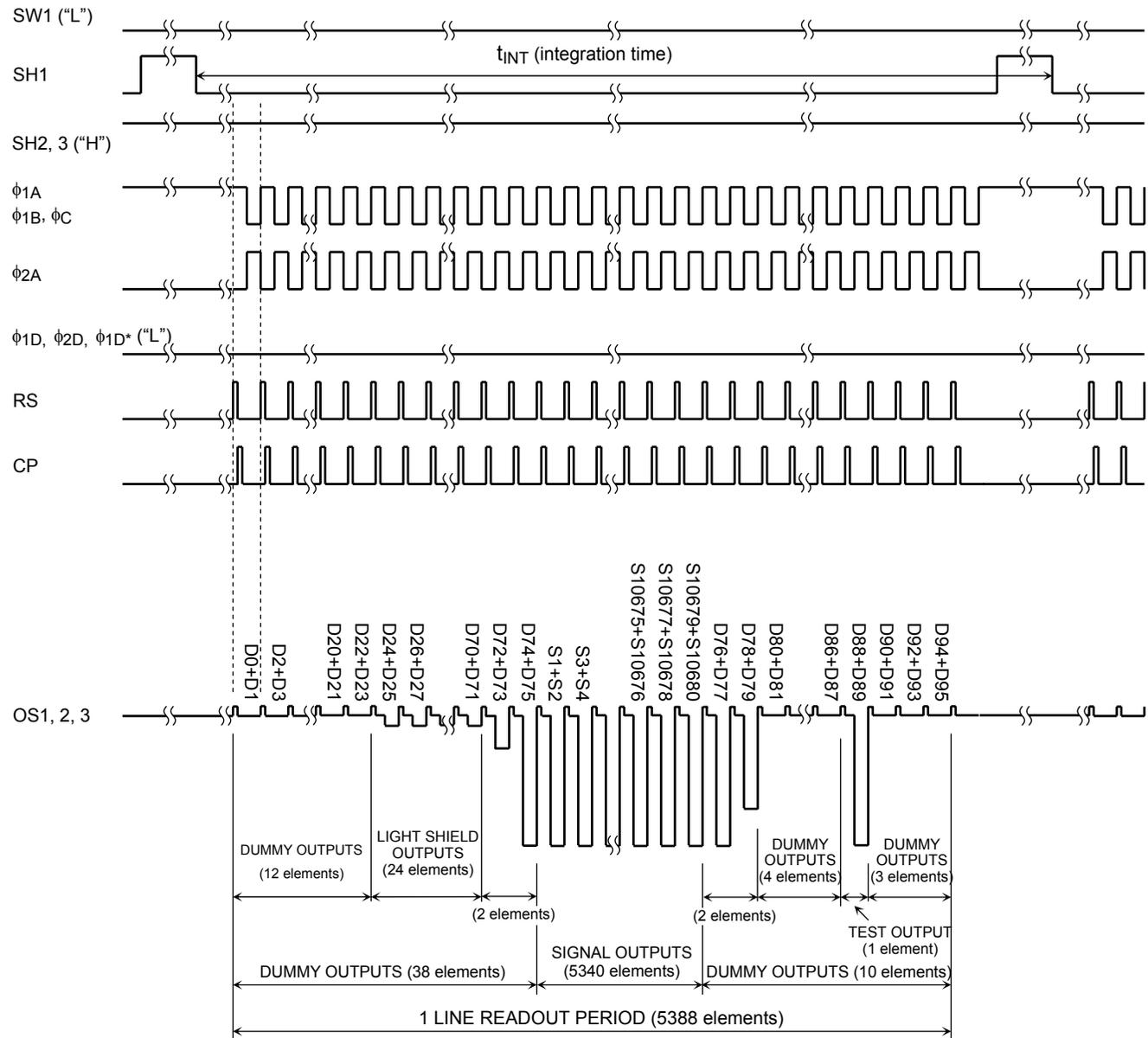
**Timing Chart 1: Color 1200DPI Mode (Bit Clamp Mode) SW2 = "H"**



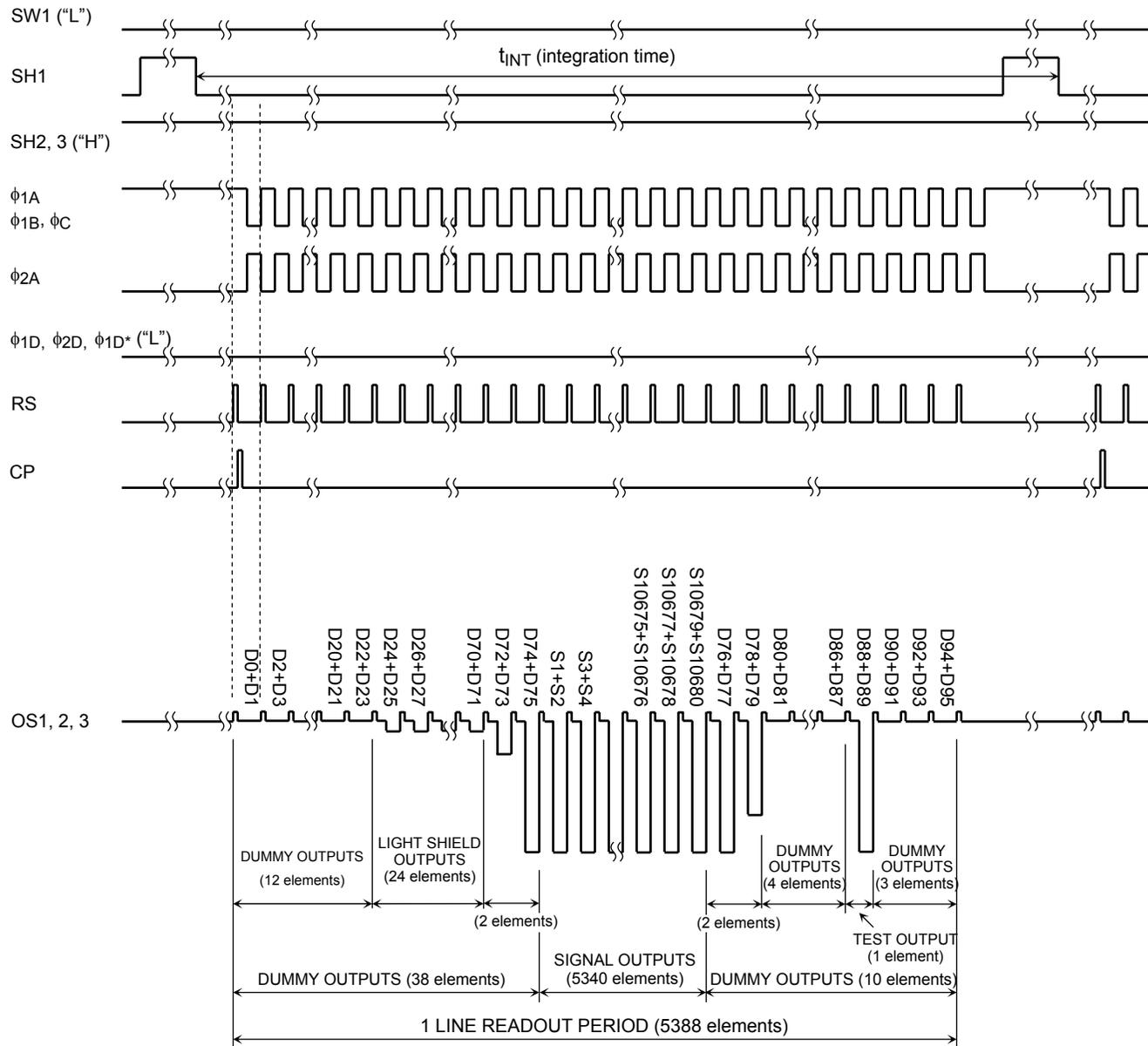
Timing Chart 2: Color 1200DPI Mode (Line Clamp Mode) SW2 = "H"



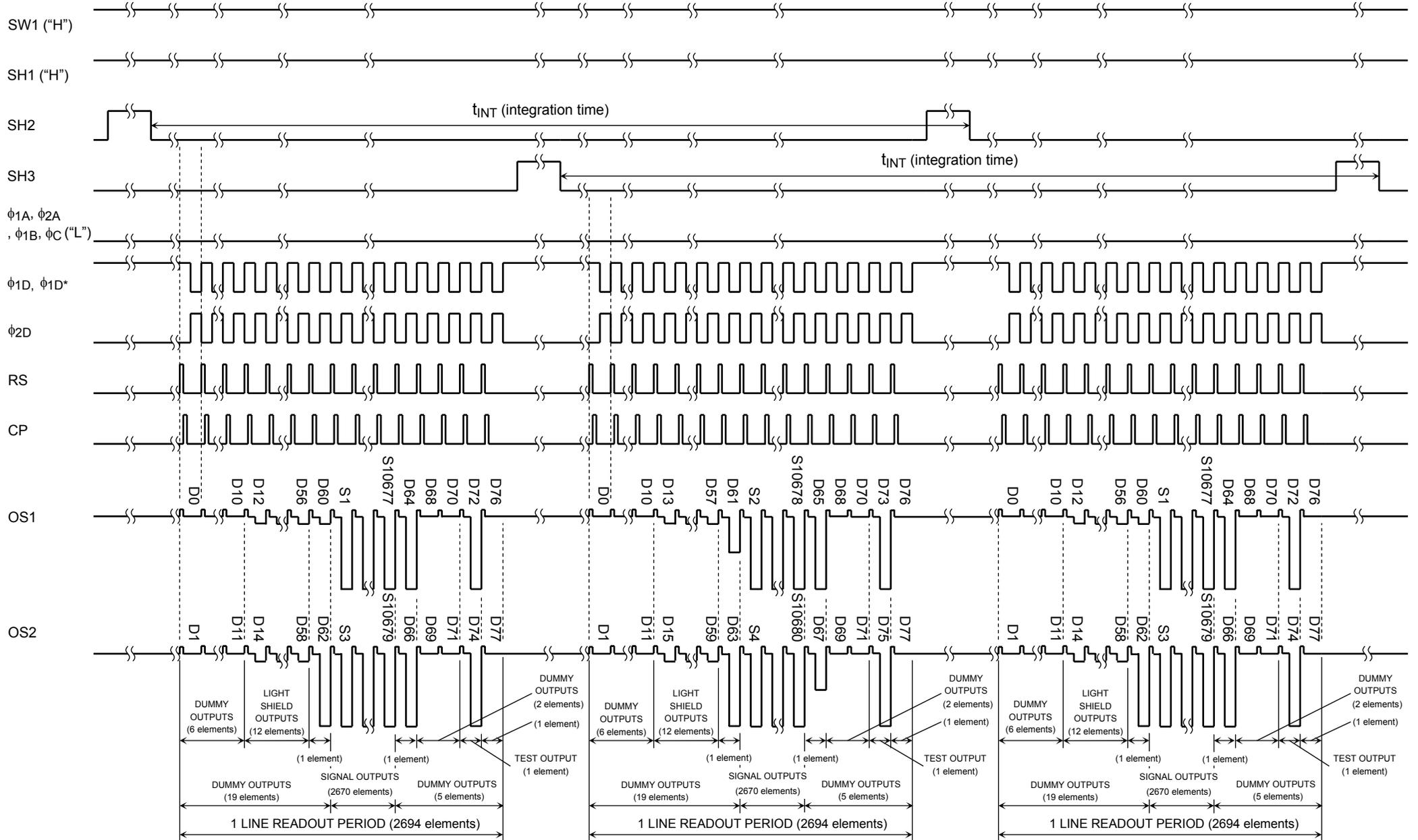
**Timing Chart 3: Color 600DPI Mode (Bit Clamp Mode) SW2 = "H"**



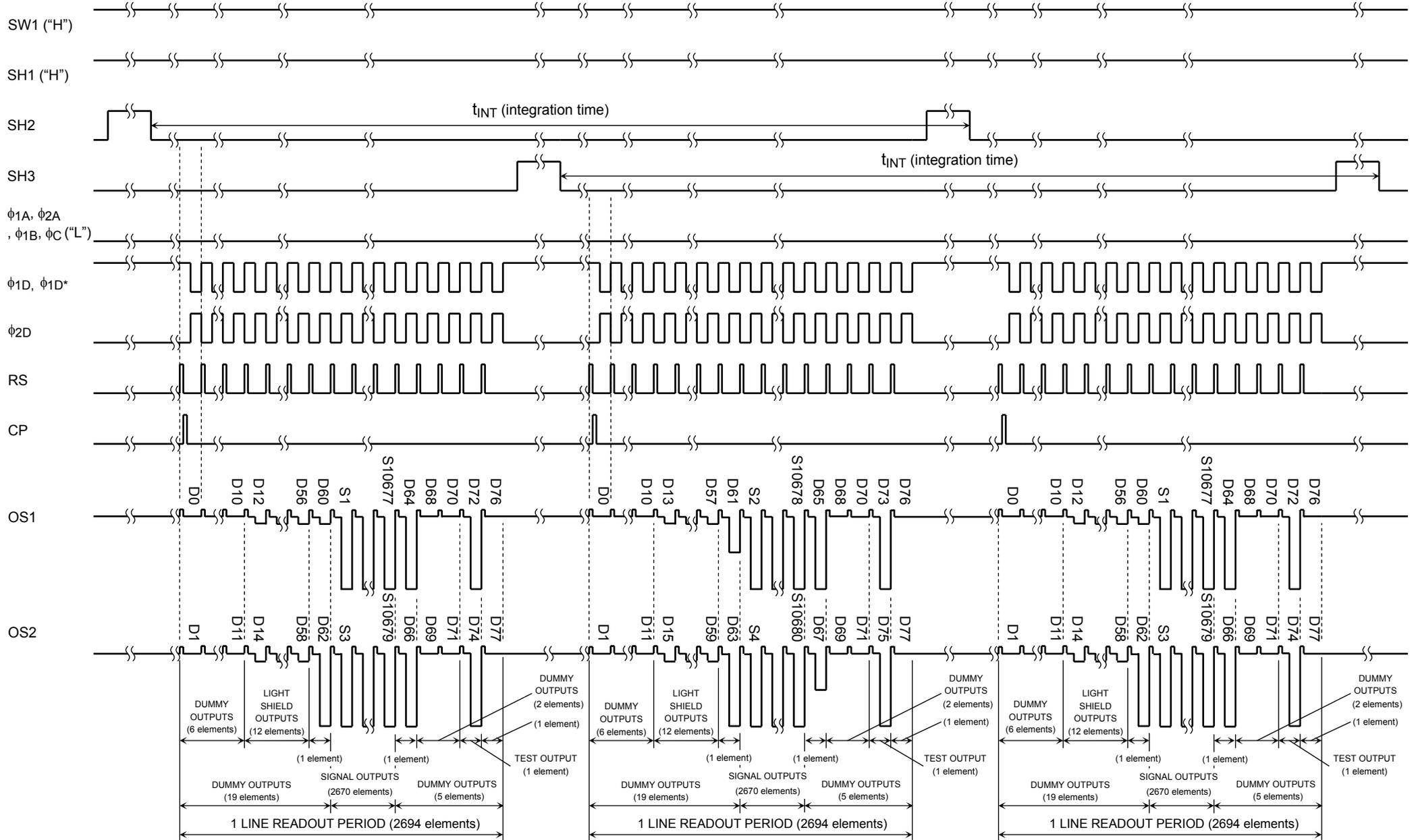
Timing Chart 4: Color 600DPI Mode (Line Clamp Mode) SW2 = "H"



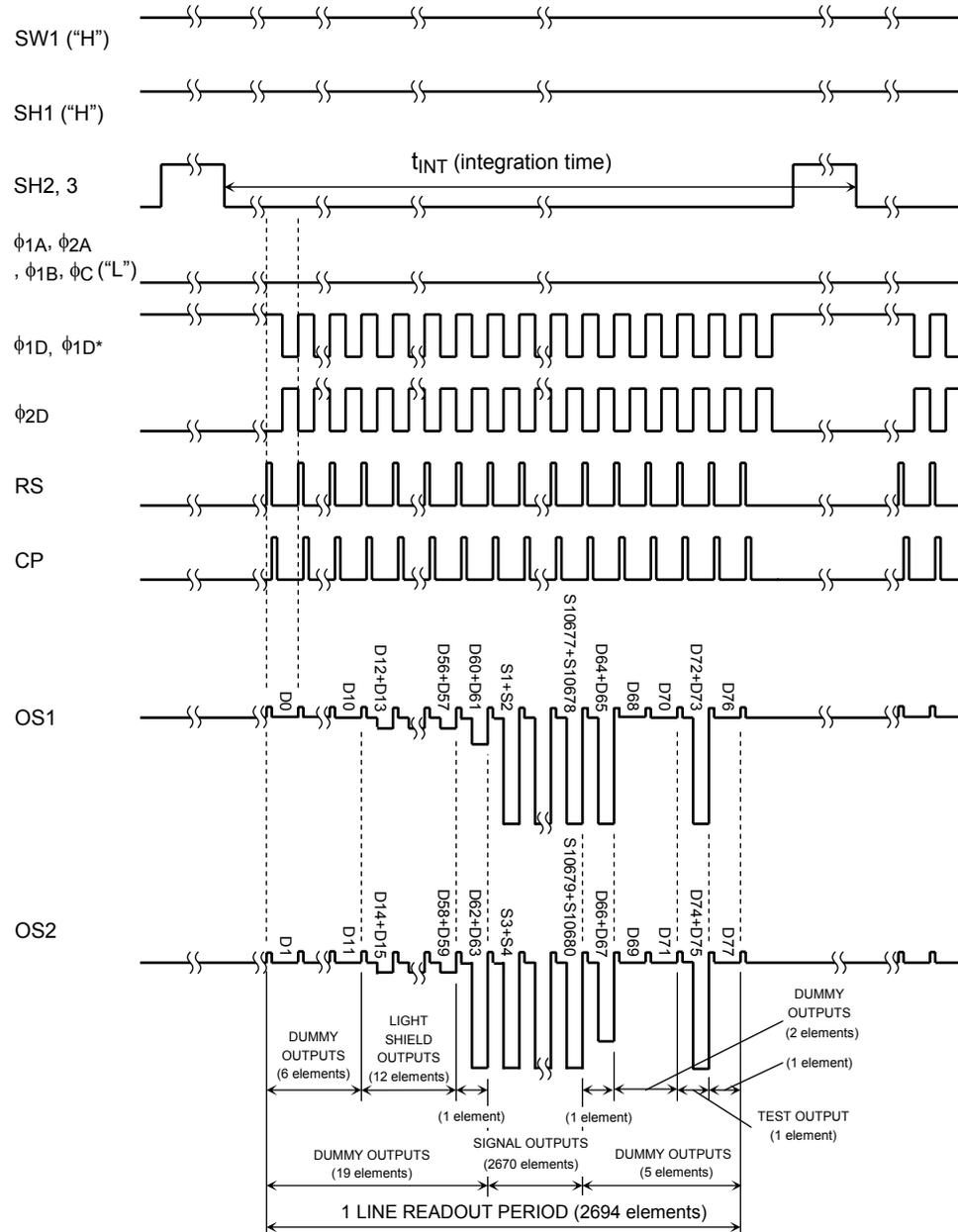
### Timing Chart 5: B/W 1200DPI Mode (Bit Clamp Mode) SW2 = "H" or "L"



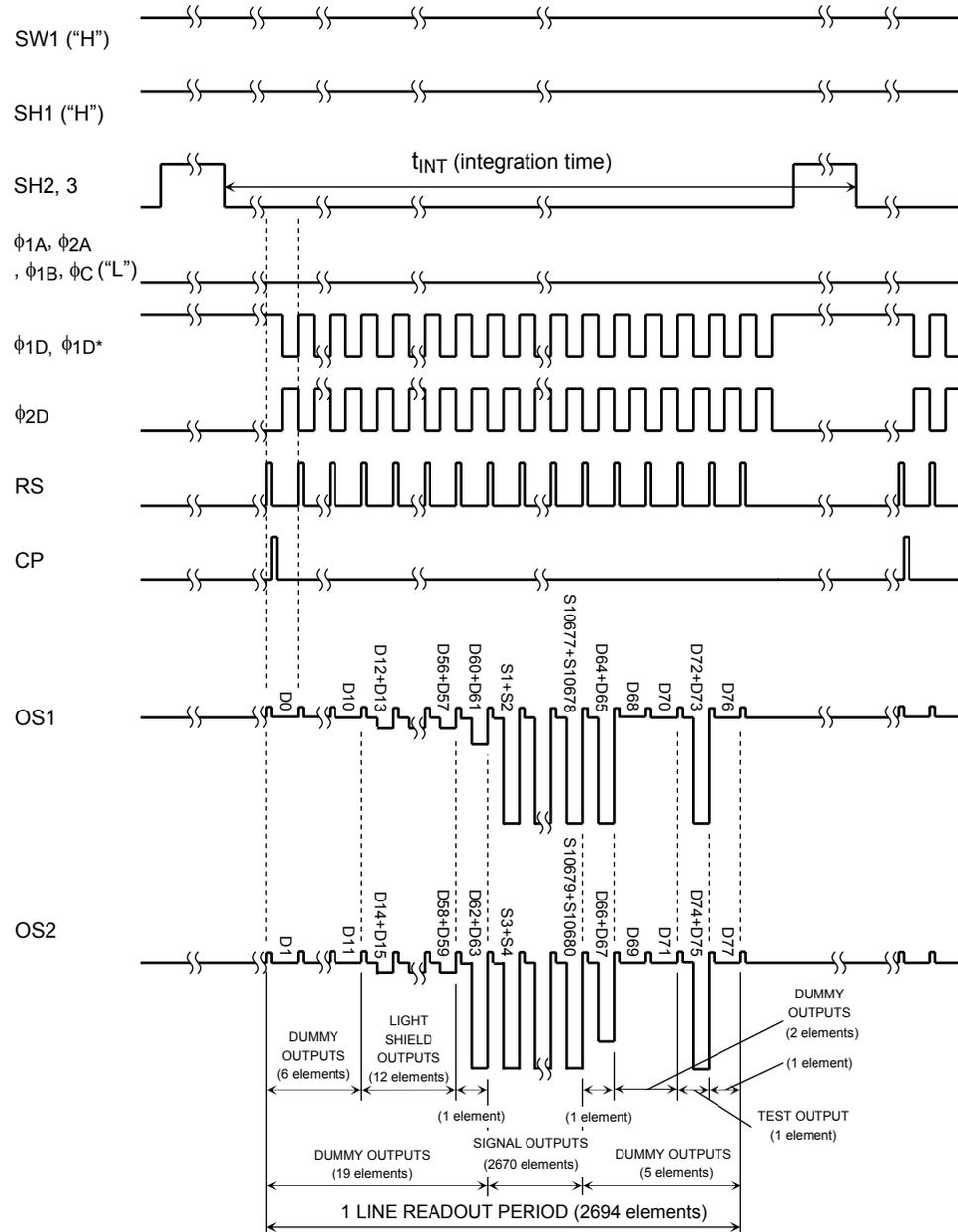
### Timing Chart 6: B/W 1200DPI Mode (Line Clamp Mode) SW2 = "H" or "L"



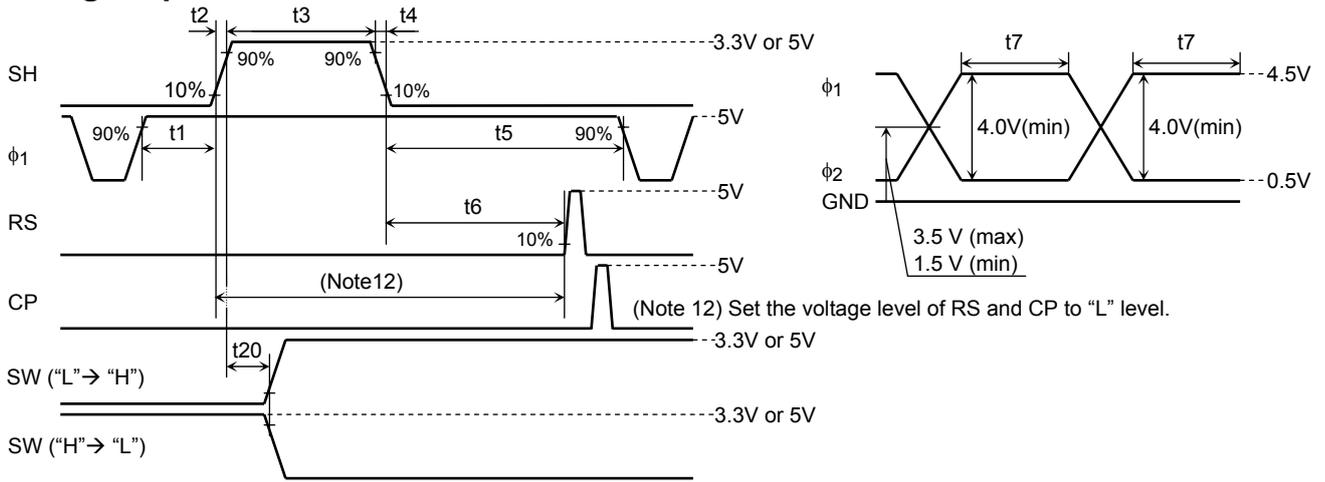
**Timing Chart 7: B/W 600DPI Mode (Bit Clamp Mode) SW2 = "H" or "L"**



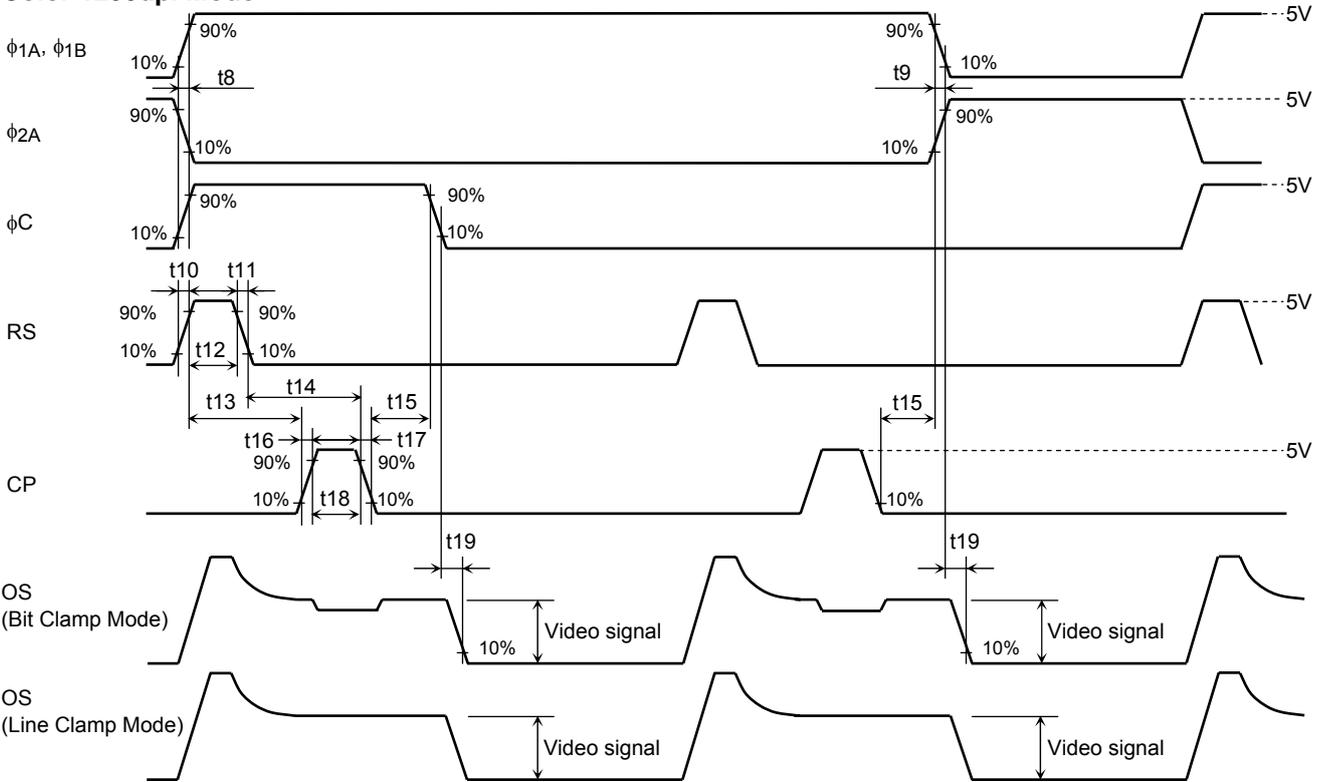
**Timing Chart 8: B/W 600DPI Mode (Line Clamp Mode) SW2 = "H" or "L"**



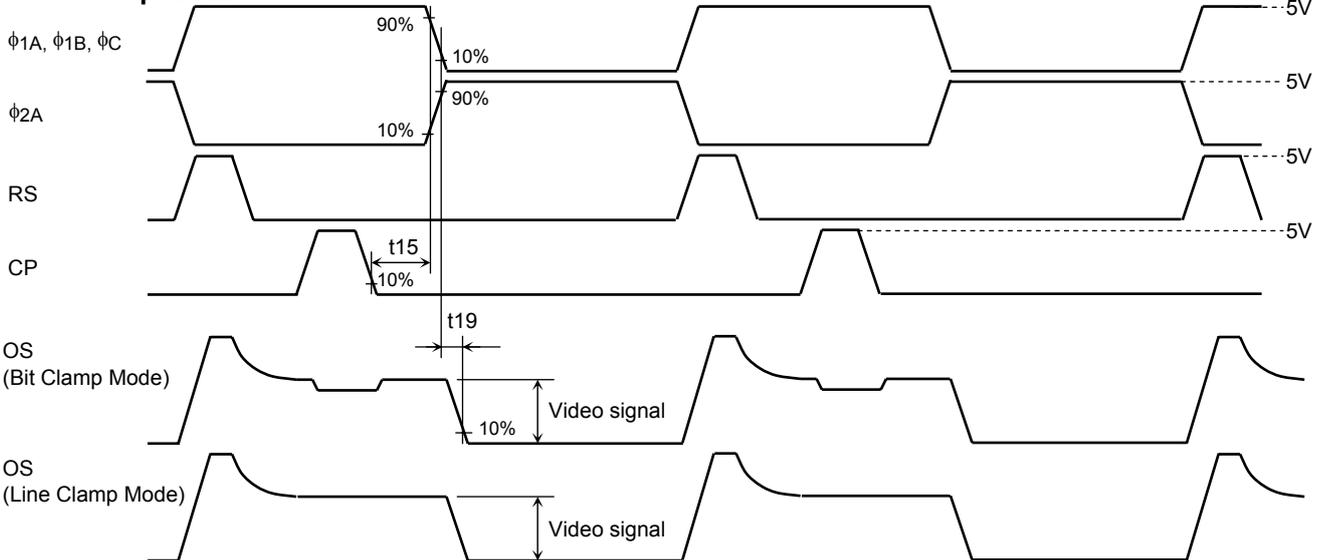
**Timing Requirements**



**Color 1200dpi Mode**

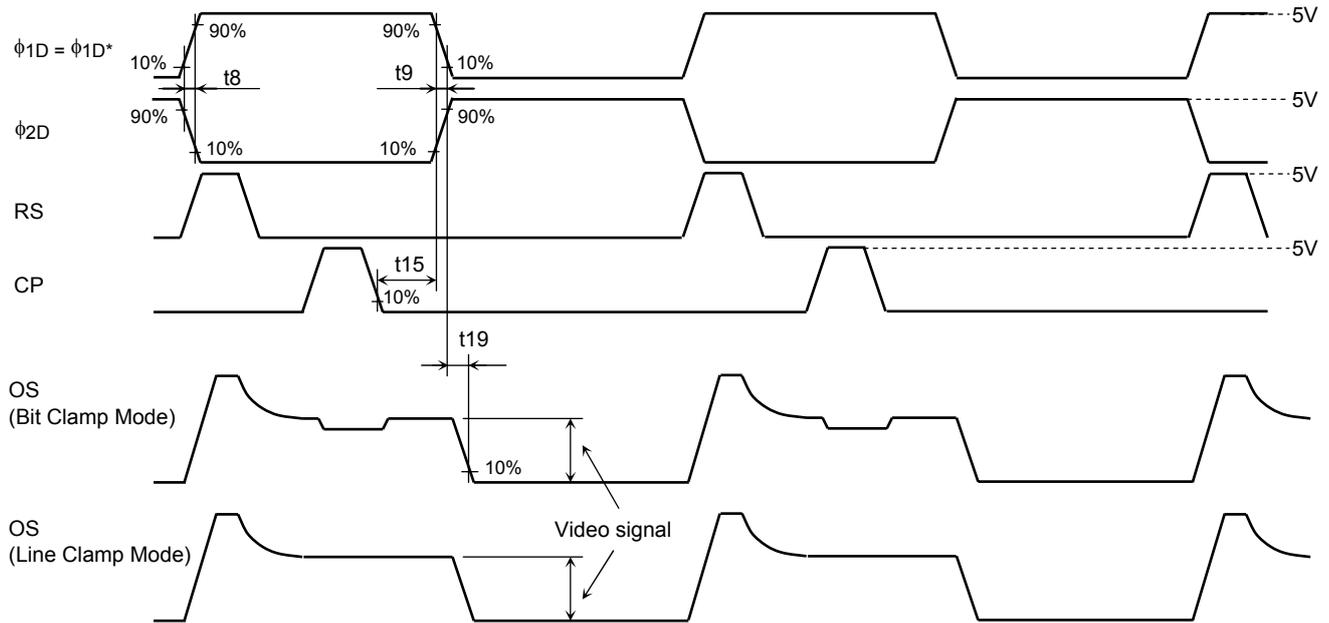


**Color 600dpi Mode**



## Timing Requirements (cont.)

### B/W 1200dpi Mode & B/W 600dpi Mode (SH2=SH3)



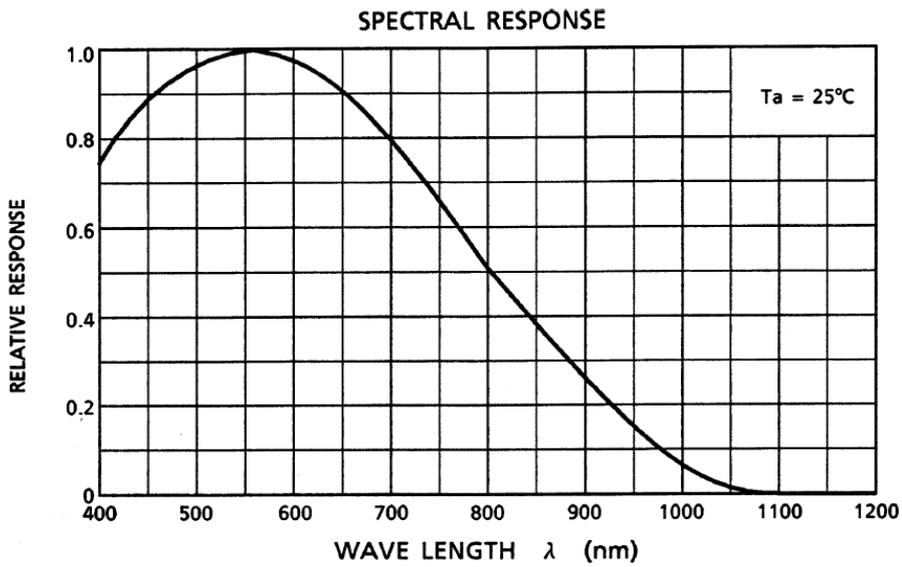
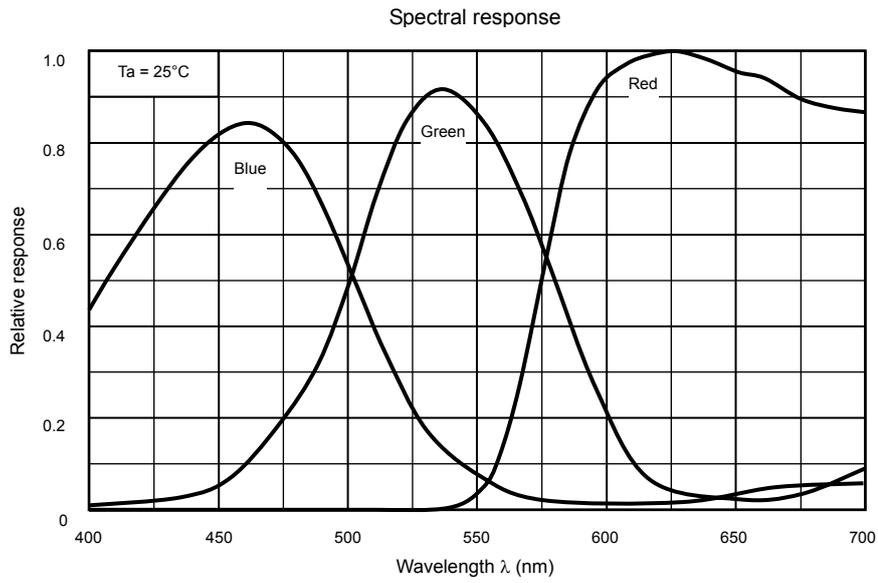
Characteristics	Symbol	Min	Typ. (Note 13)	Max	Unit
Pulse timing of SH and $\phi1$	t1	120	200	2500	ns
	t5	1000	1075	2500	
SH pulse rise time, fall time	t2, t4	0	10	—	ns
SH pulse width	t3	3000	3500	—	ns
Pulse timing of SH and RS	t6	975	—	—	ns
$\phi1A$ , $\phi2A$ pulse width (Note 14)	t7	10	90	—	ns
$\phi1D$ , $\phi2D$ pulse width (Note 14)					
$\phi1$ , $\phi2$ pulse rise time, fall time	t8, t9	0	15	—	ns
RS pulse rise time, fall time	t10, t11	0	10	—	ns
RS pulse width	t12	10	15	—	ns
Pulse timing of RS and CP	t13	0	0	—	ns
	t14	10	50	—	ns
Pulse timing of $\phi1B$ and CP	t15	0	40	—	ns
Pulse timing of $\phi_C$ and CP					
Pulse timing of $\phi1D^*$ and CP					
CP pulse rise time, fall time	t16, t17	0	10	—	ns
CP pulse width	t18	10	40	—	ns
Video data delay time (Note 15)	t19	—	10	—	ns
Pulse timing of SH and SW	t20	100	500	t3-100	ns

Note 13: Typ. is the case of  $f_{RS} = 5.0$  MHz.

Note 14: Pulse width is the period when voltage difference between  $\phi1$  and  $\phi2$  is over 4.0V. Observe the specification strictly because of normal transfer efficiency.

Note 15: Load Resistance is 100 k $\Omega$ .

**Typical Spectral Response**







**Caution****1. Electrostatic Breakdown**

Store in shorting clip or in conductive foam to avoid electrostatic breakdown.

CCD Image Sensor is protected against static electricity, but inferior puncture mode device due to static electricity is sometimes detected. In handling the device, it is necessary to execute the following static electricity preventive measures, in order to prevent the trouble rate increase of the manufacturing system due to static electricity.

- a. Prevent the generation of static electricity due to friction by making the work with bare hands or by putting on cotton gloves and non-charging working clothes.
- b. Discharge the static electricity by providing earth plate or earth wire on the floor, door or stand of the work room.
- c. Ground the tools such as soldering iron, radio cutting pliers or pincer.  
It is not necessarily required to execute all precaution items for static electricity.  
It is all right to mitigate the precautions by confirming that the trouble rate within the prescribed range.
- d. Ionized air is recommended for discharge when handling CCD image sensors.

**2. Incident Light**

CCD sensor is sensitive to infrared light. Note that infrared light component degrades resolution and PRNU of CCD sensor.

**3. Cloudiness of Glass Inside**

CCD surface mount products may have a haze on the inside of glass, so be careful about following. Even if the haze arises inside of glass, when it is not on the pixel area, there is no problem in quality.

- Before the aluminum bag is opened, please keep the products in the environment below 30°C90%RH. And after the aluminum bag is opened, please keep the products in the environment below 30°C60%RH .
- Please mount the products within 12month from sealed date and within 6 month from opening the aluminum bag. (Sealed date is printed on aluminum bag.)

**4. Ultrasonic Cleaning**

Ultrasonic cleaning should not be used with such hermetically-sealed ceramic package as CCD because the bonding wires can become disconnected due to resonance during the cleaning process.

**5. Mounting**

In the case of solder mounting, the devices should be mounted with the window glass protective tape in order to avoid dust or dirt included in reflow machine.

**6. Window Glass Protective Tape**

The window glass protective tape is manufactured from materials in which static charges tend to build up. When removing the tape from CCD sensor after solder mounting, install an ionizer to prevent the tape from being charged with static electricity.

When the tape is removed, adhesives will remain in the glass surface. Since these adhesives appear as black or white flaws on the image, please wipe the window glass surface with the cloth into which the organic solvent was infiltrated. Then please attach CCD to a product.

Do not reuse the tape.

## 7. Soldering Temperature Profile for Pb free

Good temperature profile for each soldering method is as follows. In addition, in case of the repair work accompanied by IC removal, since the degree of parallel may be spoiled with the left solder, please do not carry out and in case of the repair work not accompanied by IC removal, carry out with a soldering iron or , in reflow, only one time.

- a. Using a soldering iron  
Complete soldering within ten seconds for lead temperatures of up to 260°C, or within three seconds for lead temperatures of up to 350°C.
- b. Using long infrared rays reflow / hot air reflow  
Please do reflow at the condition that the package surface (electrode) temperature is on the solder maker's recommendation profile. And that reflow profile is within below condition 1 to 3.

1. Peak temperature: 250°C or less.
2. Time to keep high temperature : 220~250°C, 30~40sec.
3. Pre. heat : 150~190°C, 60~120sec

## 8. Window Glass

The dust and stain on the glass window of the package degrade optical performance of CCD sensor.

Keep the glass window clean by saturating a cotton swab in alcohol and lightly wiping the surface, and allow the glass to dry, by blowing with filtered dry N<sub>2</sub>. Care should be taken to avoid mechanical or thermal shock because the glass window is easily to damage.

## 9. Cleaning Method of the Window Glass Surface

Wiping Cloth

- a. Use soft cloth with a fine mesh.
- b. The wiping cloth must not cause dust from itself.
- c. Use a clean wiping cloth necessarily.

Recommended wiping cloth is as follow;

- MK cloth (Toray Industries)

Cleaner

Recommended cleaning liquid of window glass are as follow;

- EE-3310 (Olympus)

When using solvents, such as alcohol, unavoidably, it is cautious of the next.

- a. A clean thing with quick-drying.
- b. After liquid dries, there needs to be no residual substance.
- c. A thing safe for a human body.

And, please observe the use term of a solvent and use the storage container of a solvent to be clean.

Be cautious of fire enough.

Way of Cleaning

First, the surface of window glass is wiped with the wiping cloth into which the cleaner was infiltrated.

Please wipe down the surface of window glass at least 2 times or more.

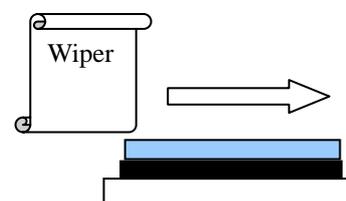
Next, the surface of window glass wipes with the dry wiping cloth. Please wipe down the surface of window glass at least 3 times or more.

Finally, blow cleaning is performed by dry N<sub>2</sub> filtered.

If operator wipes the surface of the window glass with the above-mentioned process and dirt still remains, Toshiba recommends repeating the clean operation from the beginning.

Be cautious of the next thing.

- a. Don't infiltrate the cleaner too much.
- b. A wiping portion is performed into the optical range and don't touch the edge of window glass.
- c. Be sure to wipe in a long direction and the same direction.
- d. A wiping cloth always uses an unused portion.



**10. Foot Pattern on the PCB**

We recommend fig1 's foot pattern for your PCB(Printed circuit Board).

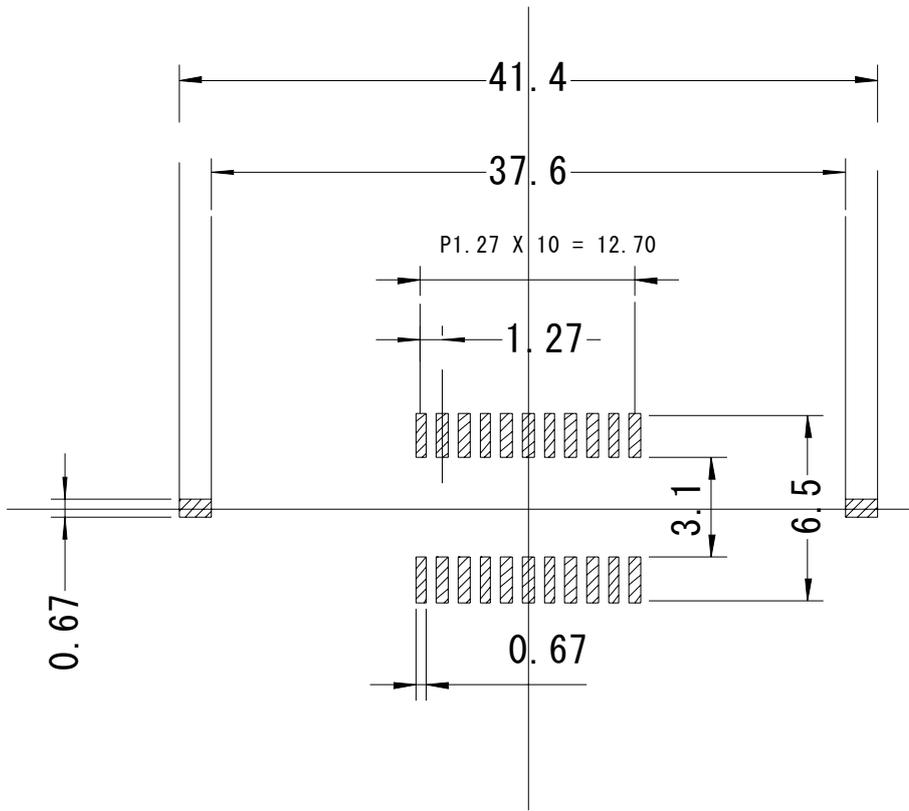


fig1

**11. Mask for Solder Paste Application**

We recommend metal mask that have the following thickness.

·TCD\*\*\*\*BFG(Pad material : Au) : a thickness of 0.2mm.

And we recommend that the size of the pattern of the metal mask is 95% to 100% of recommended foot pattern at fig1.

**12. Temperature cycle**

After mounting, if temperature cycle stress is too much, CCD surface mount products have a possibility that a crack may arise in solder. As a method of preventing a solder crack, underfil is effective

**13. Reuse of a Tray**

We reuse tray in order to reduce plastic waste as we can. Please cooperate with us in reusing for ecology.

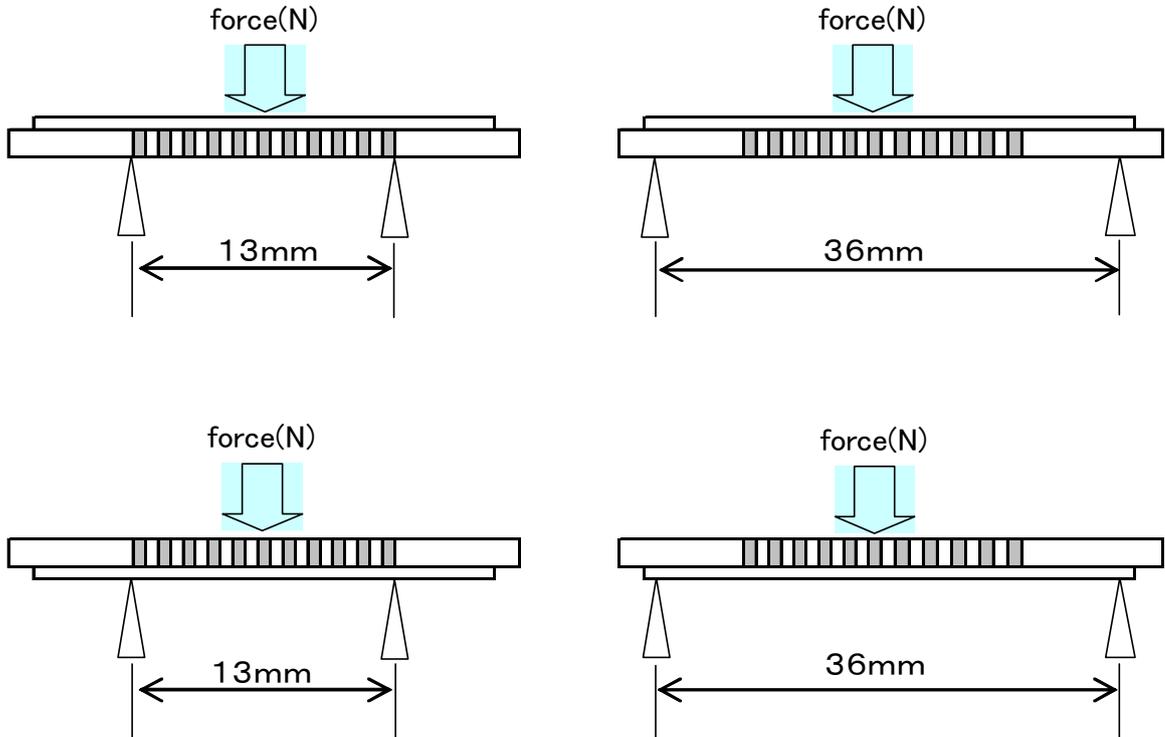
**14. Caution for Package Handling**

Over force on CCD products may cause crack and chip removing on the product. The three point bending strength of this product is the following. (Reference data)

If the stress is loaded far from a fulcrum, the stress on the package will be increase.

When you will treat CCD on every process, please be careful particularly. For example, soldering on PCB, cutting PCB, wiping on the glass surface, optical assemble and so on.

**Bending Test**



·22CLCC

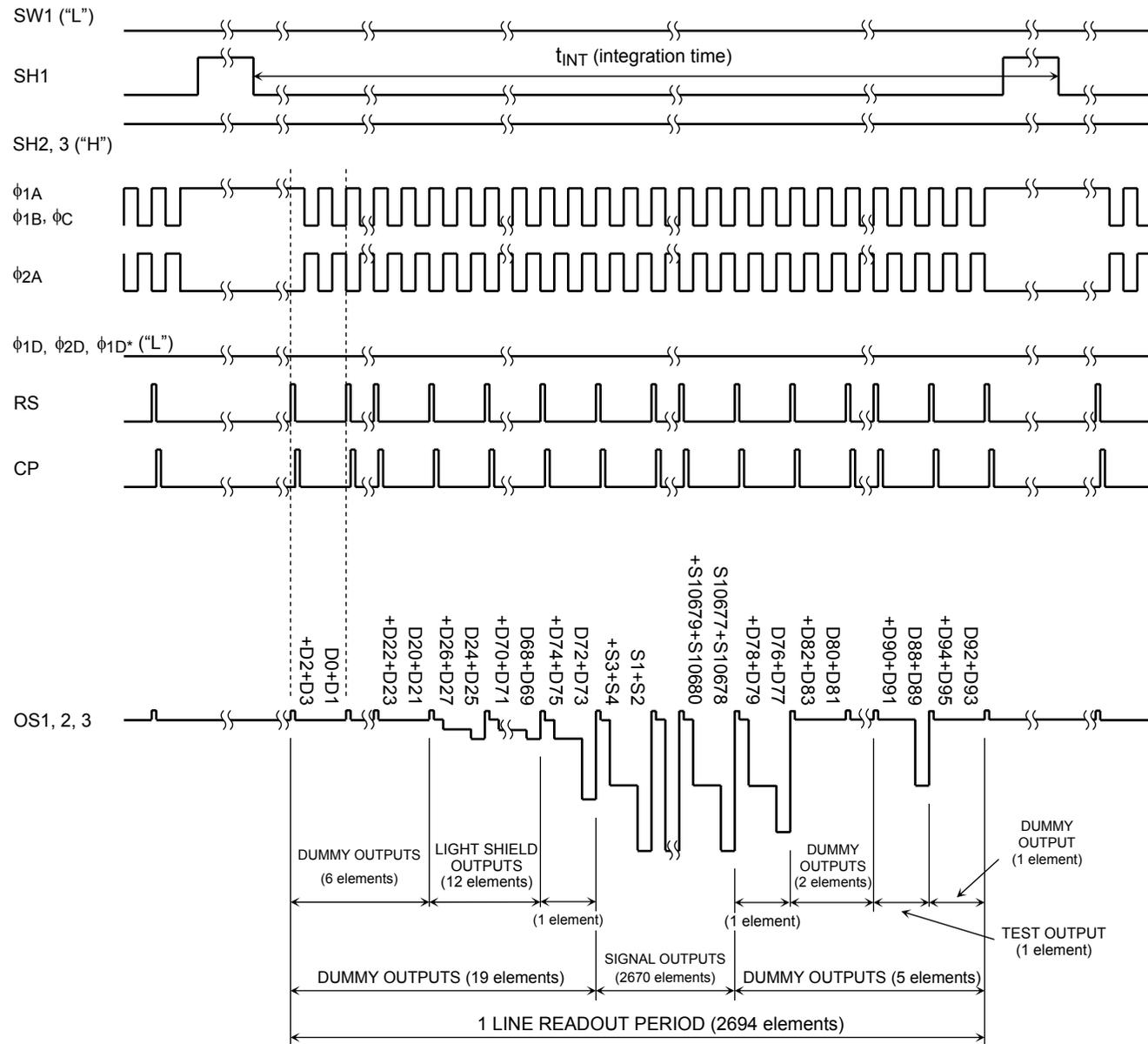
Bearing length 13mm :

The force from upside : 300[N]  
The force from downside : 200[N]

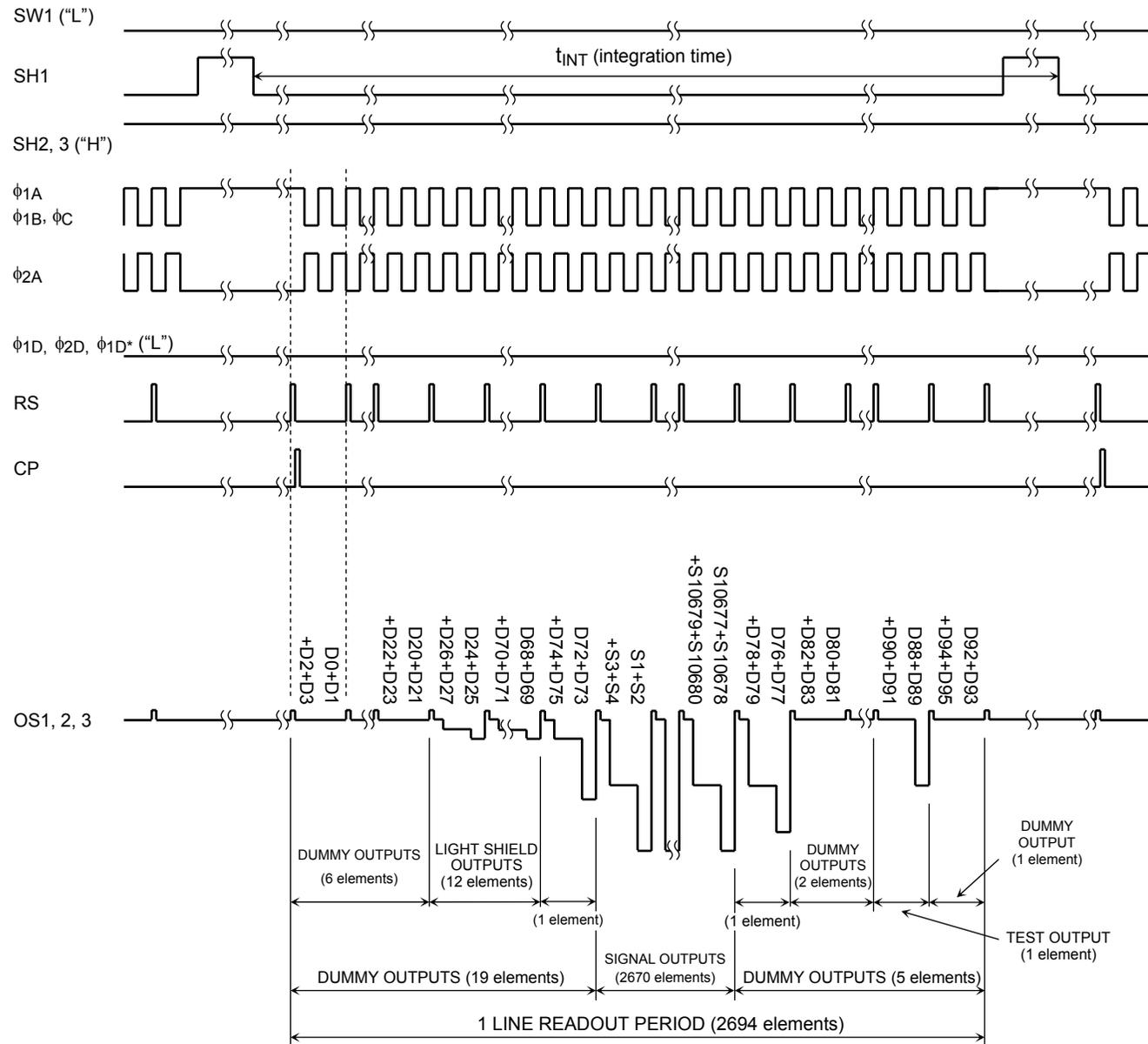
Bearing length 36mm :

The force from upside : 150[N]  
The force from downside : 80[N]

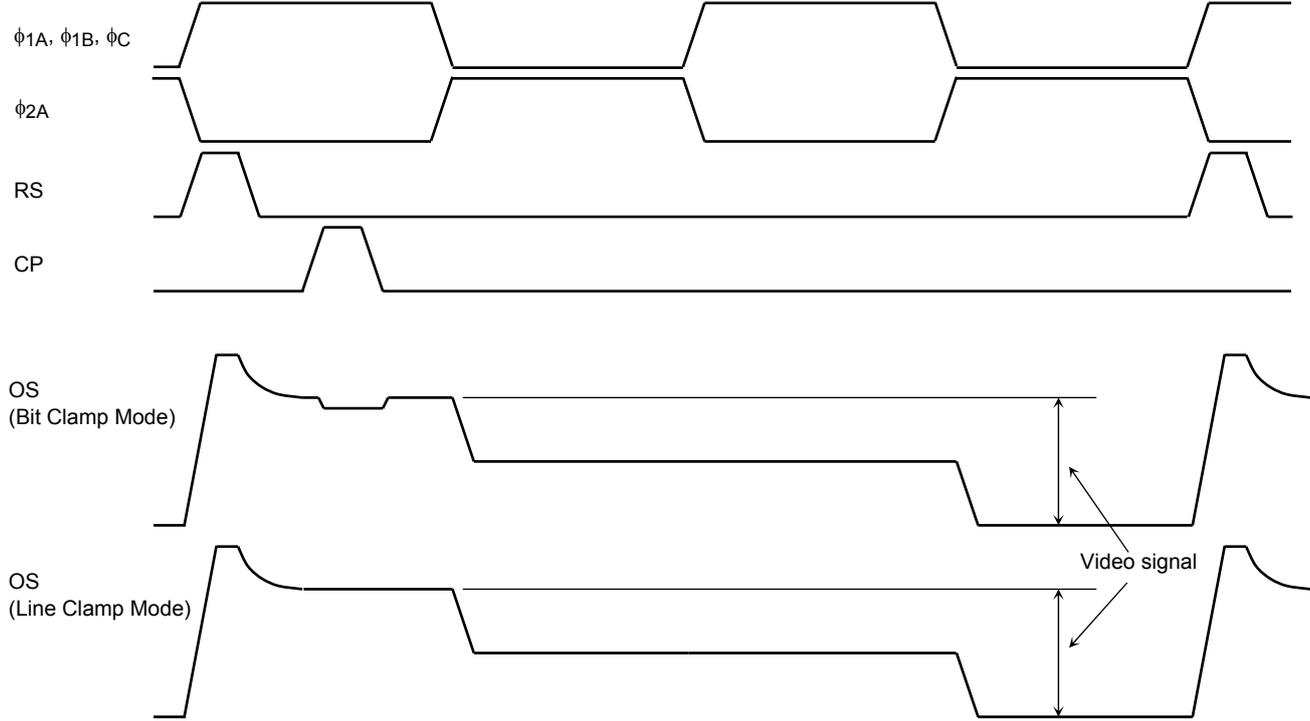
## Application Note: Timing Chart (Color 300DPI Mode: Bit Clamp Mode) SW2 = "H"



## Application Note: Timing Chart (Color 300DPI Mode: Line Clamp Mode) SW2 = "H"



**Timing Example (Color 300dpi Mode)**





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