## product datasheet tek screw



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Designed for:	Fixing cladding/roofing applications to hot/cold rolled purlins/rails. Fastening liner panels and general components to steel.
Head Style:	Hexagonal
Drive Bit:	5/16" hexagonal
Thread Form:	Twin, coarse thread (Tek3)/fine thread (Tek 5)
Shank Material:	Carbon steel
Material Grade:	AISI C1022
Coating:	500hr Evoshield® (For more information, please see our Evoshield® datasheet)

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Tek 3 Range - For Light Steel								
Product Code	Size	Box Qty	Carton Qty	Effective Thread Length	Drilling Capacity	Recommended Drill Speed	Steel Thickness	
TSHW4.8-16-3	4.8 x 16mm	500	10,000	8mm	1.2 - 3.5mm	1,500 - 2,500 RPM	1.2 - 3.5mm	
TSHW5.5-25-3	5.5 x 25mm	500	5,000	16mm	1.2 - 3.5mm	1,500 - 2,500 RPM	1.2 - 3.5mm	
TSHW5.5-32-3	5.5 x 32mm	200	4,800	24mm	1.2 - 3.5mm	1,500 - 2,500 RPM	1.2 - 3.5mm	
TSHW5.5-38-3	5.5 x 38mm	200	2,800	30mm	1.2 - 3.5mm	1,500 - 2,500 RPM	1.2 - 3.5mm	
TSHW5.5-50-3	5.5 x 50mm	100	2,400	42mm	1.2 - 3.5mm	1,500 - 2,500 RPM	1.2 - 3.5mm	
TSHW5.5-75-3	5.5 x 75mm	100	2,400	66mm	1.2 - 3.5mm	1,500 - 2,500 RPM	1.2 - 3.5mm	
TSHW5.5-100-3	5.5 x 100mm	100	1,400	90mm	1.2 - 3.5mm	1,500 - 2,500 RPM	1.2 - 3.5mm	

Tek 5 Range	Tek 5 Range - For Heavy Steel							
Product Code	Size	Box Qty	Carton Qty	Effective Thread Length	Drilling Capacity	Recommended Drill Speed	Steel Thickness	
TSHW5.5-32-5	5.5 x 32mm	100	2,400	12mm	4.0 - 12.5mm	1,500 - 2,500 RPM	4.0 - 12.5mm	
TSHW5.5-38-5	5.5 x 38mm	100	2,400	18mm	4.0 - 12.5mm	1,500 - 2,500 RPM	4.0 - 12.5mm	
TSHW5.5-50-5	5.5 x 50mm	100	2,400	30mm	4.0 - 12.5mm	1,500 - 2,500 RPM	4.0 - 12.5mm	
TSHW5.5-75-5	5.5 x 75mm	100	1,400	55mm	4.0 - 12.5mm	1,500 - 2,500 RPM	4.0 - 12.5mm	
TSHW5.5-100-5	5.5 x 100mm	100	1,400	80mm	4.0 - 12.5mm	1,500 - 2,500 RPM	4.0 - 12.5mm	

Ultimate	Iltimate Pull Out Values								
Diameter	<b>Drill Point</b>	oint Steel Thickness							
		1.2mm	1.6mm	2.0mm	2.5mm	3.0mm	4.0mm	5.0mm	6.0mm
4.8mm	Tek 3	2.0kN	2.6kN	4.0kN	5.8kN	6.5kN	N/A	N/A	N/A
5.5mm	Tek 3	2.5kN	3.4kN	4.8kN	7.0kN	8.1kN	N/A	N/A	N/A
5.5mm	Tek 5	N/A	N/A	N/A	N/A	N/A	9.5kN	11.2kN	14.1kN

Ultimate Mechanical Performance						
Diameter	Tensile Strength	Shear Strength	Torque			
4.8mm	9.0kN	6.4kN	7.2Nm			
5.5mm	14.2kN	9.2kN	10.0Nm			

Hardness F	Ratings (Vickers)			
Diameter	Surface Hardness	Core Hardness		
4.8mm	590HV	270HV		
5.5mm	560HV	270HV		

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